





Manufactured With "A-One Japanese Gypsum TechKnow" www.legamelt.com

Powder/Water Ratio

- → 1000 Grams of Powder Requires Approximately 380-400ml./Gms. Water (Water Temperature Suggested About 22°C).
- → Stirring Time About 4 Minutes Under Vaccum.
- → Then Pour Into The Flask & Vacuum Flasks For 1.5 ~ 2 Minutes.
- → Place Flasks Idle / Untouched For 50 120 Minutes.





Casting Investment Powder

| | ALWAYS KEEP THE BAG RESEAL AMEET USE |
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| D.G.T. Do Great Things and leave your mark | 図 |
| JEWELLERY INVESTMENT POWDER | Part of the State |
| Wanderhead With Action Japaness Oppose Technology Park National Wanderhead Wa | We Recommend Use of Respiratory Masks While Using This Product WARNING The report sensors increased and report sensors are reported to the report sensors increased and report sensors are reported to the report sensors in report and report of the report sensors in report sensors are reported to the report sensors in report sensors are reported to the report of th |
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| TECHNICAL INFORMATION | |
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| Powder/Water Ratio | 38% - 40% |
| Work Time @ 22° C | 8 - 9 Minutes |
| Initial Set Time @ Water TDS - 50 | 10 - 12 Minutes |
| Thermal Expansion @ 750° C | 0.72% |
| Setting Expansion 2 Hours | 0.43% |
| Volume Yeild Per Kg Powder | 795ml |

- Elite has been our greatest volume investment powder over the last decade, with a proven track record of success.
- Elite will meet the demands of Silver Alloys and Gold Alloys.
- This competitively priced product produces excellent surface finish, a strong mould, and "good clean off" the casting easily.
- It Can Withstand Aburn Out Temperature Of Upto 800 Deg. Cent.
- Elite is superior grade investment powders, developed to give finest professional surface result of details and reproduction when casting Silver Alloys and Gold Alloys.

Marketed BY Glowel Casttech

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WARNING

The material contains crystalline silica. Prolonged exposure may cause lung injury (Silicosis). Users must comply with all applicable health and safety regulations relating to the safe handling of crystalline silica. See MSDS for detailed information.