

Powder/Water Ratio

- 1000 Grams of Powder Requires Approximately 380-400ml./Gms. Water (Water Temperature Suggested About 22° C).
- Stirring Time About 4 Minutes Under Vacuum.
- Then Pour Into The Flask & Vacuum Flasks For 1.5 ~ 2 Minutes.
- Place Flasks Idle / Untouched For 50 - 120 Minutes.

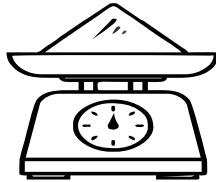


TECHNICAL INFORMATION

Powder/Water Ratio	38% - 40%
Work Time @ 22° C	8 - 9 Minutes
Initial Set Time @ Water TDS - 50	10 - 12 Minutes
Thermal Expansion @ 750° C	0.72%
Setting Expansion 2 Hours	0.43%
Volume Yield Per Kg Powder	795ml



Water



Casting Investment Powder

- Elite has been our greatest volume investment powder over the last decade, with a proven track record of success.
- Elite will meet the demands of Silver Alloys and Gold Alloys .
- This competitively priced product produces excellent surface finish, a strong mould, and "good clean off" the casting easily.
- It Can Withstand A burn Out Temperature Of Upto 800 Deg.Cent.
- Elite is superior grade investment powders , developed to give finest professional surface result of details and reproduction when casting Silver Alloys and Gold Alloys.



WARNING