





Manufactured With "A-One Japanese Gypsum TechKnow" www.legamelt.com

## **Powder/Water Ratio**

- → 1000 Grams of Powder Requires Approximately 380-400ml./Gms. Water (Water Temperature Suggested About 22° C).
- → Stirring Time About 4 Minutes Under Vaccum.
- → Then Pour Into The Flask & Vacuum Flasks For 1.5 ~ 2 Minutes.
- → Place Flasks Idle / Untouched For 50 120 Minutes.





**Casting Investment Powder** 

	* ALWAYS KEEP THE BAG RESEAL AFTER USE AND MUST STORE BAG IN DRY ENVIRONMENT .
Prime [35 kgs]	(Powder/Water Ratio)  * NIM Gram of Funder Requires Aproximately 358-65644 (Jims. Water Water Engagester About 27°C)  * Brong The About Minors United Young 10°C)  * Brong The About 40 Winors Mark Varion 10°C 2 Mindres  * Bron From the The Fund 4 Grain of Funds 10°C 2 Mindres  * Plan Funds 10°C Winors Mark 10°C 10°C Mindres  * Plan Funds 10°C Winors Mark 10°C 10°C Mindres  * Plan Funds 10°C Winors Mark 10°C 10°C Mindres  * Plan Funds 10°C Winors Mark 10°C 10°C Mindres  * Plan Funds 10°C Winors Mark 10°C 10°C Mindres  **Plan Funds 10°C Winors Mark 10°C 10°C Mindres  **Plan Funds 10°C Winors Mark 10°C 10°C Mindres  **Plan Funds 10°C Winors Mark 10°C Mindres  **Plan Funds 10°C Winors Mindres  **Plan Funds 10°C Wino
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Summary Summar	We Recommend Use of Respiratory Masks White Using This Product
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TECHNICAL INFORMATION		
Powder/Water Ratio	38% - 40%	
Work Time @ 22° C	8 - 9 Minutes	
Initial Set Time @ Water TDS - 50	10 - 12 Minutes	
Thermal Expansion @ 750° C	0.72%	
Setting Expansion 2 Hours	0.43%	
Volume Yeild Per Kg Powder	795ml	

- Prime has been our greatest volume investment powder over the last decade, with a proven track record of success.
- Prime will meet the demands of Casting Silver and Copper and Copper Alloys.
- This competitively priced product produces excellent surface finish, a strong mould, and "good clean off" the casting easily.
- Prime is superior grade investment powders, developed to give finest professional surface result of details and reproduction when Casting Copper, Copper Alloys and Silver Alloys.

Marketed BY Glowel Casttech

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## **WARNING**

The material contains crystalline silica. Prolonged exposure may cause lung injury (Silicosis). Users must comply with all applicable health and safety regulations relating to the safe handling of crystalline silica. See MSDS for detailed information.