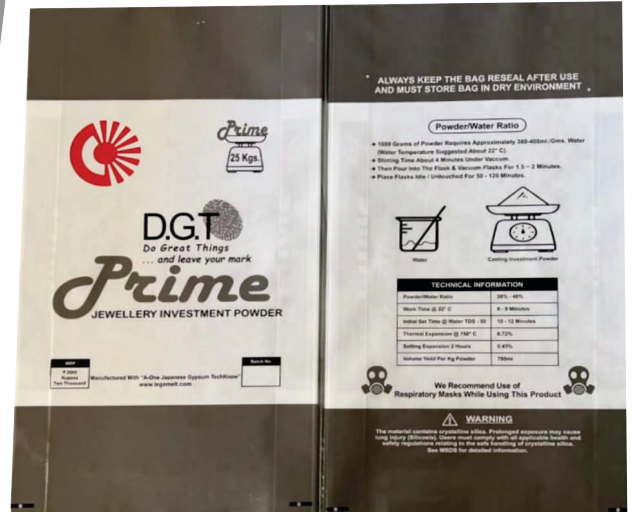


Powder/Water Ratio

- 1000 Grams of Powder Requires Approximately 380-400ml./Gms. Water (Water Temperature Suggested About 22° C).
- Stirring Time About 4 Minutes Under Vaccum.
- Then Pour Into The Flask & Vacuum Flasks For 1.5 ~ 2 Minutes.
- Place Flasks Idle / Untouched For 50 - 120 Minutes.

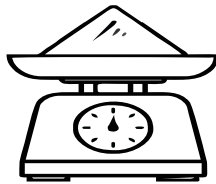


TECHNICAL INFORMATION

Powder/Water Ratio	38% - 40%
Work Time @ 22° C	8 - 9 Minutes
Initial Set Time @ Water TDS - 50	10 - 12 Minutes
Thermal Expansion @ 750° C	0.72%
Setting Expansion 2 Hours	0.43%
Volume Yeild Per Kg Powder	795ml



Water



Casting Investment Powder

- Prime has been our greatest volume investment powder over the last decade, with a proven track record of success.
- Prime will meet the demands of Casting Silver and Copper and Copper Alloys.
- This competitively priced product produces excellent surface finish, a strong mould, and "good clean off" the casting easily.
- Prime is superior grade investment powders , developed to give finest professional surface result of details and reproduction when Casting Copper, Copper Alloys and Silver Alloys.

Marketed BY
Glowel Casttech
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Ph No. :- 9354046761, 9811821985



WARNING

The material contains crystalline silica. Prolonged exposure may cause lung injury (Silicosis). Users must comply with all applicable health and safety regulations relating to the safe handling of crystalline silica. See MSDS for detailed information.