



JEWELLERY INVESTMENT POWDER

Manufactured With "A-One Japanese Gypsum TechKnow" www.legamelt.com



## **Powder/Water Ratio**

- → 1000 Grams of Powder Requires Approximately 380-400ml./Gms. Water (Water Temperature Suggested About 22° C).
- → Stirring Time About 4 Minutes Under Vaccum.
- → Then Pour Into The Flask & Vacuum Flasks For 1.5 ~ 2 Minutes.
- → Place Flasks Idle / Untouched For 50 120 Minutes.





**Casting Investment Powder** 

	ALWAYS KEEP THE BAG RESEAL AFTER USE AND MUST STORE BAG IN DRY ENVIRONMENT
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TECHNICAL INFORMATION		
Powder/Water Ratio	38% - 40%	
Work Time @ 22° C	8 - 9 Minutes	
Initial Set Time @ Water TDS - 50	10 - 12 Minutes	
Thermal Expansion @ 750° C	0.72%	
Setting Expansion 2 Hours	0.43%	
Volume Yeild Per Kg Powder	795ml	

- Royale has been our greatest volume investment powder over the last decade, with a proven track record of success.
- Royale will meet the demands of Copper and Copper Alloys.
- This competitively priced product produces excellent surface finish, a strong mould, and "good clean off" the casting easily.
- Royale is superior grade investment powder, developed to give finest professional surface result of details and reproduction when Casting Copper & Copper Alloys.

Marketed BY
Glowel Casttech

Email:- hn@glowelgroup.com Ph No. :- 9354046761, 9811821985



## **WARNING**

The material contains crystalline silica. Prolonged exposure may cause lung injury (Silicosis). Users must comply with all applicable health and safety regulations relating to the safe handling of crystalline silica. See MSDS for detailed information.